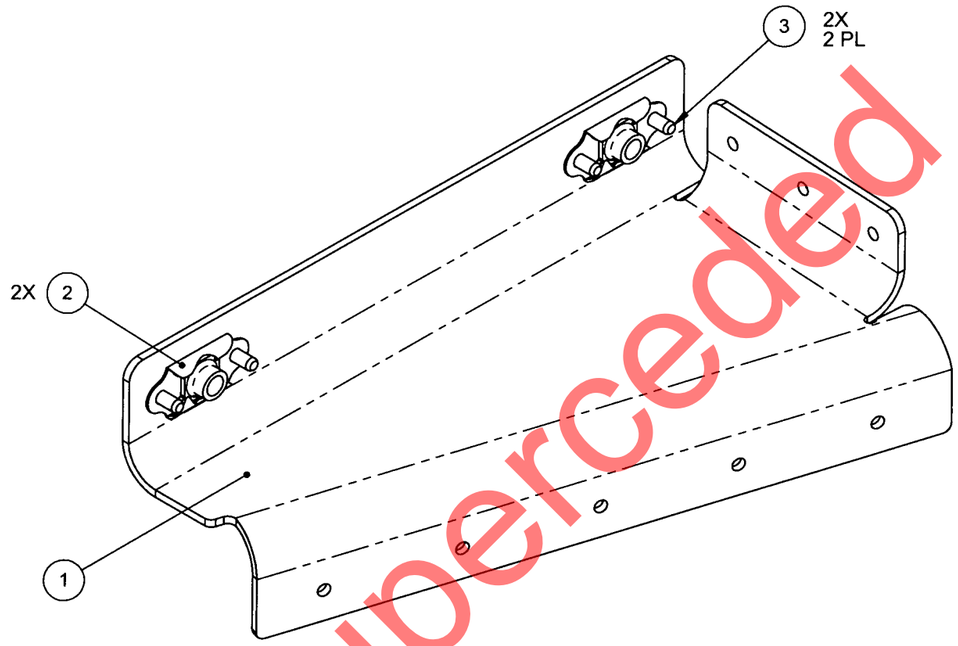
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4480-041	INTERCOSTAL 3 ASSY (LOWER DOOR)
1	1	D4480-1	INTERCOSTAL 3 (LOWER DOOR)
2	2	MS21059-3K	NUTPLATE (10-32)
3	4	MS20426AD3-4	RIVET, CSK



Superceded

D4480-041 INTERCOSTAL 3 ASSY (LOWER DOOR)

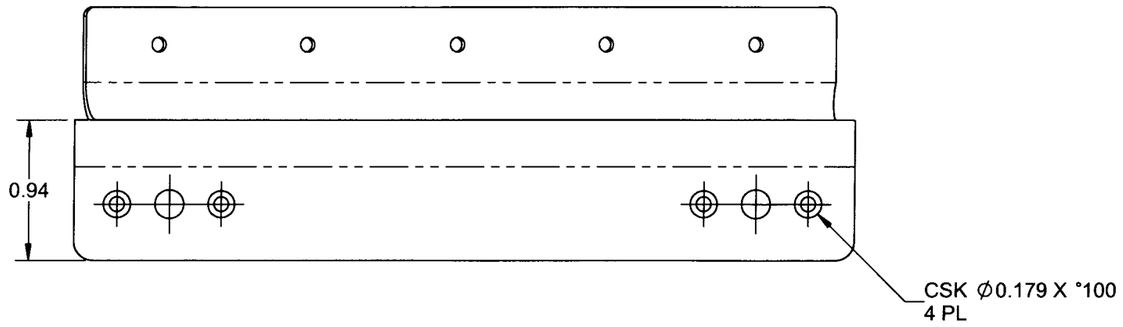
SUPERCEDED BY
AS 12.03.19

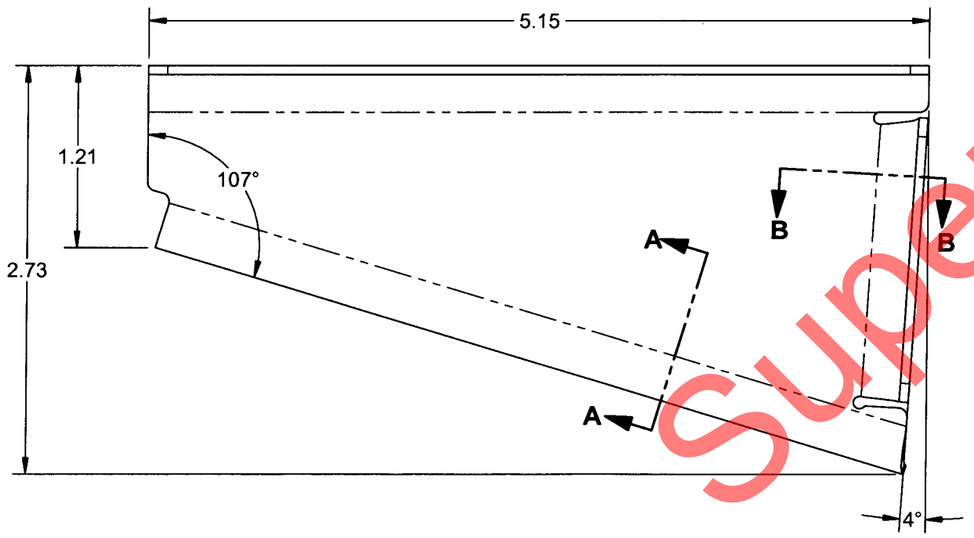
NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.11 lbs

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	AJS	12.03.05

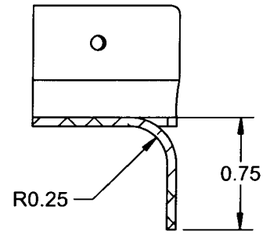
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4480	REV. A
MFG. APPR.			SHEET 1 OF 3
APPROVED		TITLE INTERCOSTAL 3 ASSY (LOWER DOOR)	SCALE NTS
DE APPR.			
DATE	12.03.05		

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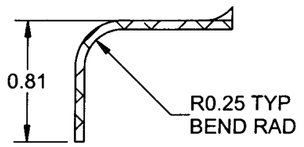




D4480-1 INTERCOSTAL 3 (LOWER DOOR)



SECTION B-B



SECTION A-A

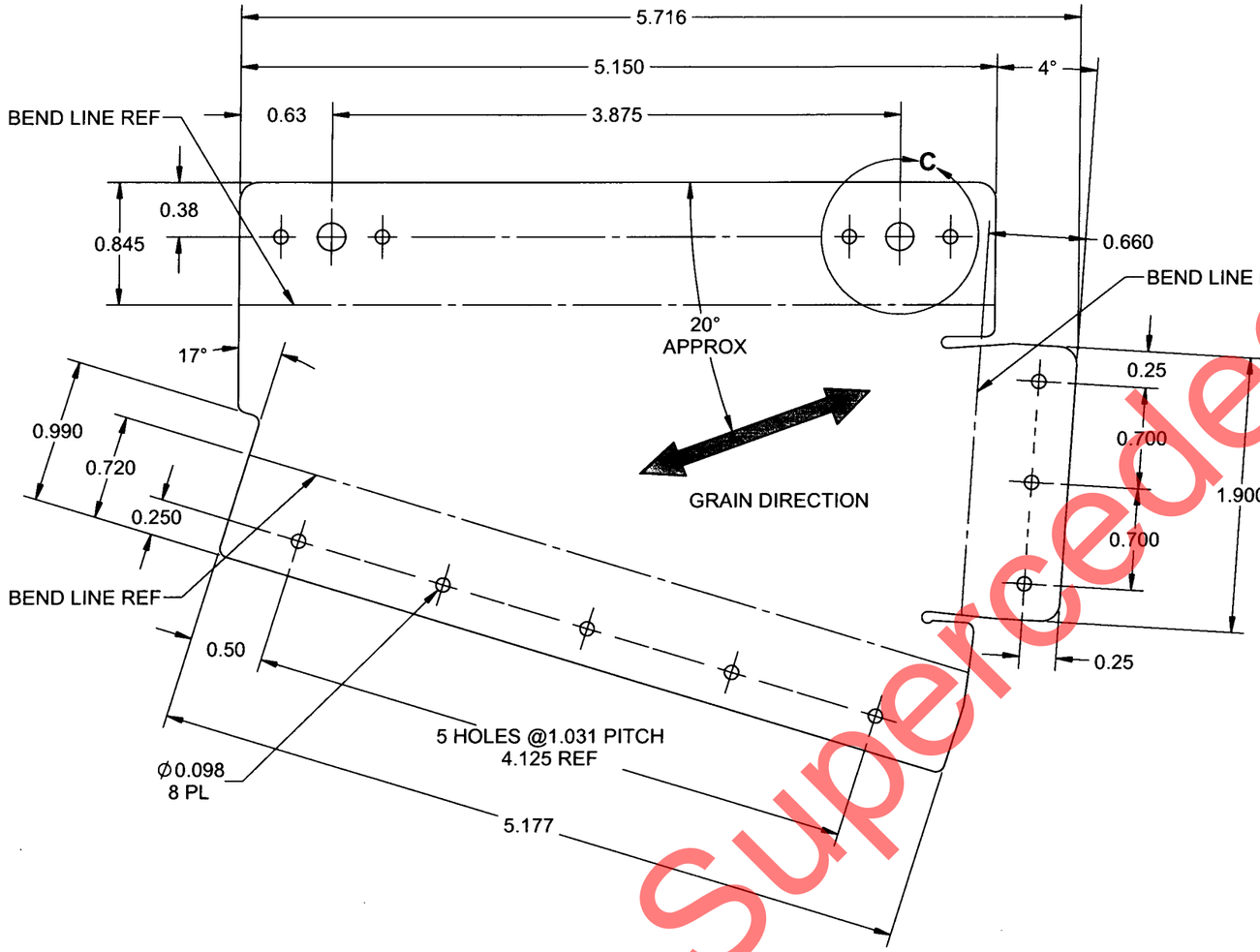
Superceded

SUPERCEDED BY
AJS 12.03.15

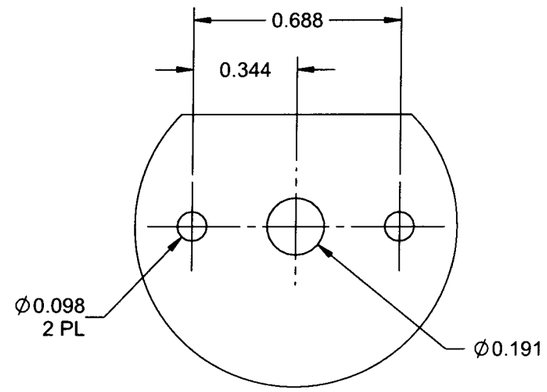
NOTES:
1) MATERIAL: MAKE FROM D4480-1F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.11 lbs

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4480	REV. A
MFG. APPR.			SHEET 2 OF 3
APPROVED		TITLE INTERCOSTAL 3 ASSY (LOWER DOOR)	SCALE NTS
DE APPR.			
DATE 12.03.05			

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D4480-1F INTERCOSTAL 3 (LOWER DOOR)
(FLAT PATTERN)



DETAIL C
NUTPLATE HOLE DETAIL 2 PL
(SCALE 2X)

Superceded

SUPERCEDED BY
ADS 12.03.19

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.11 lbs
8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4480-1F-REVA.DXF"

DESIGN	AJS	**DART AEROSPACE LTD**	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4480	REV. A
MFG. APPR.			SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		INTERCOSTAL 3 ASSY (LOWER DOOR)	NTS
DATE	12.03.05		

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